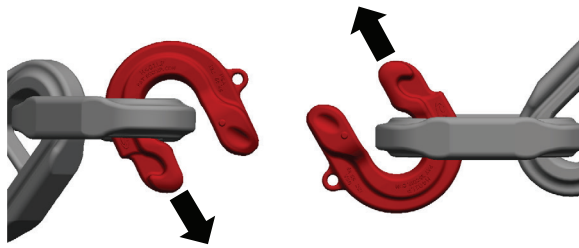


INSTALLATION & REMOVAL



⚠ WARNING: When performing the work described in these instructions, always work safely and use proper safety equipment to help avoid injury. Always wear hard hat, gloves, safety shoes, eye protection, hearing protection and fall protection per regional, national and site requirements when performing maintenance work. To avoid injury to others, keep bystanders well out of the way.

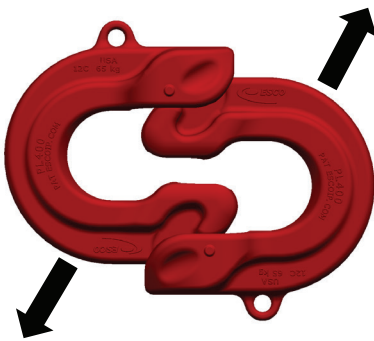
NOTE: Deactivate the dragline machine prior to commencing this procedure. Secure and lift all parts using only the methods and procedures that are in strict accordance with your site's safety procedures.



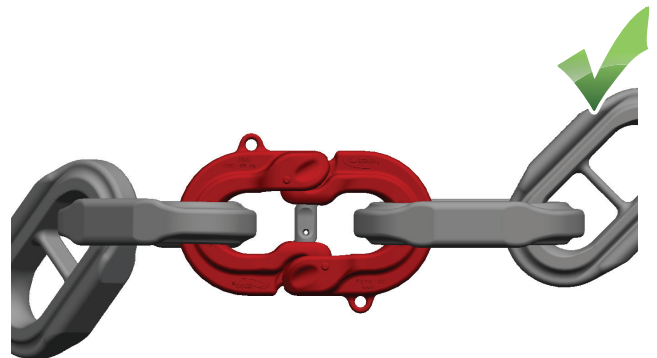
- 1** Thread halves of the ProLink™ system through the end links of the two chain sections you wish to connect together.



- 4** Engage the lock in place by rotating it 180 degrees with a wrench or pry bar.



- 2** Bring the two halves of the ProLink system together. Align the corresponding grooves and then slide into place.



- 5 Removal:** To uninstall a ProLink™ chain link, simply follow these steps in reverse order. Disengage the locking pin by rotating it in the opposite direction.



- 3** Insert the lock into the pockets at the center of the ProLink system.